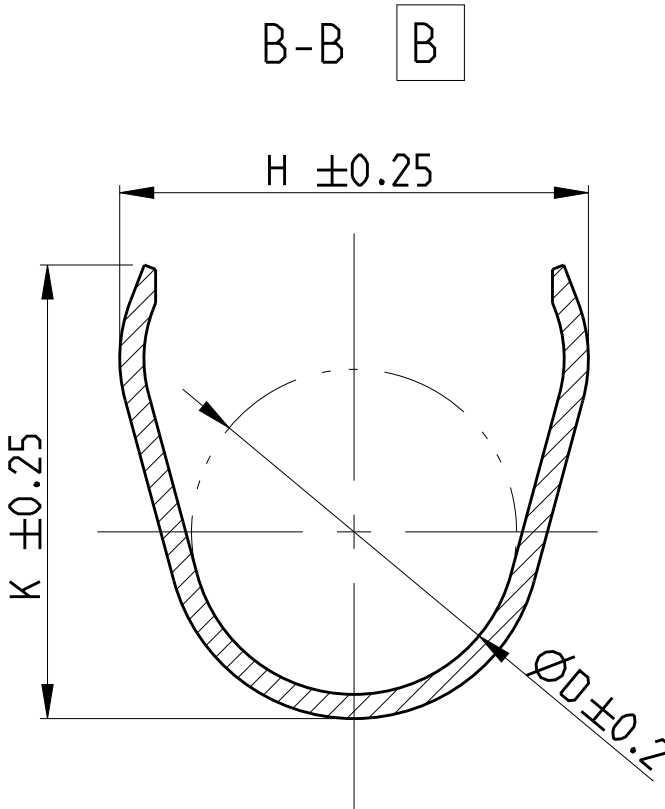
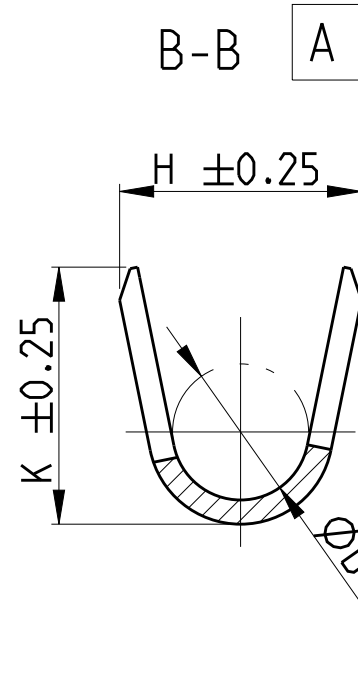
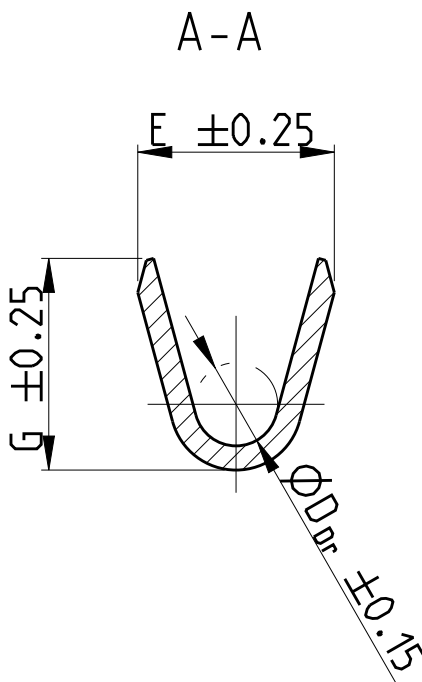


STRIP FORM
Bandware

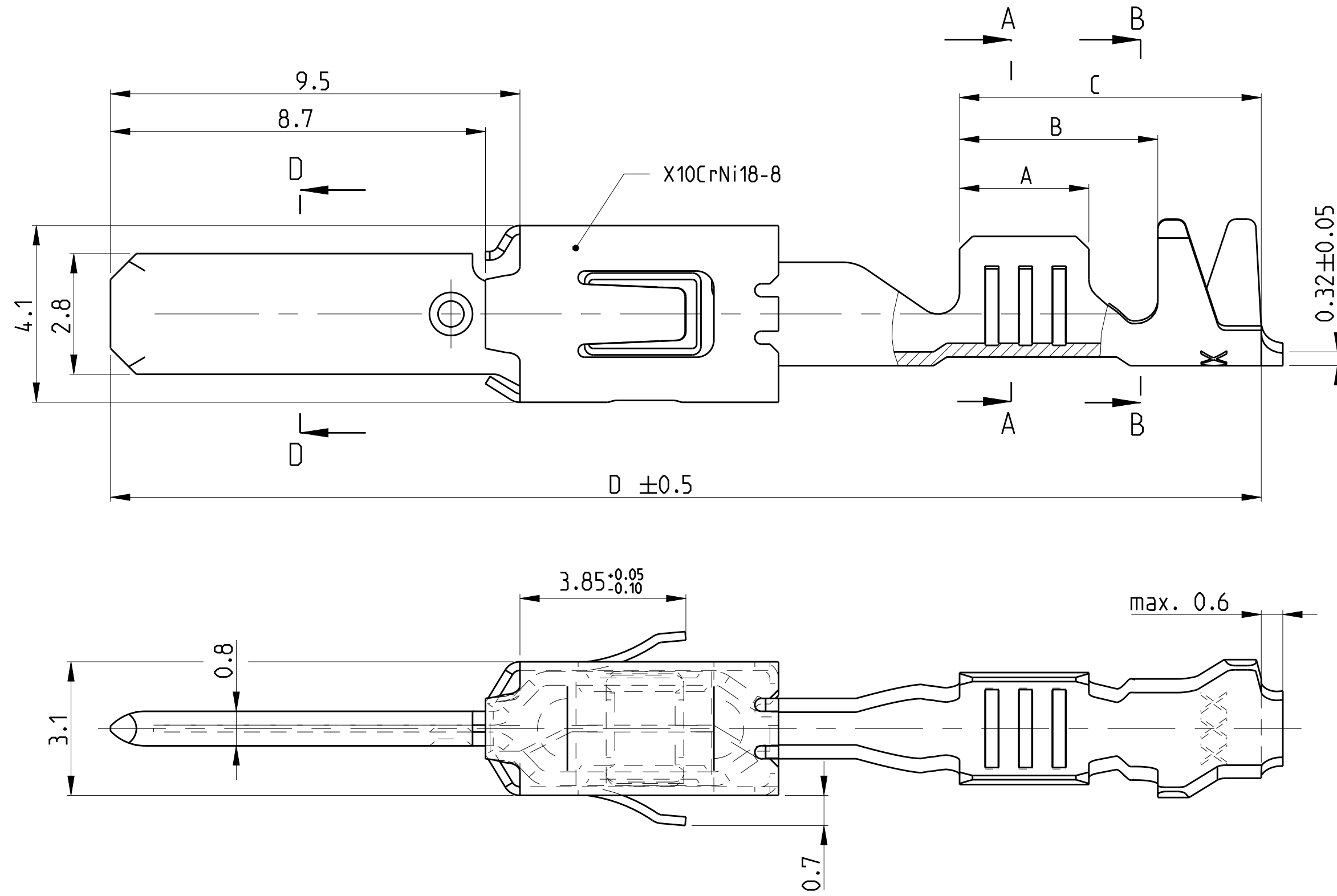
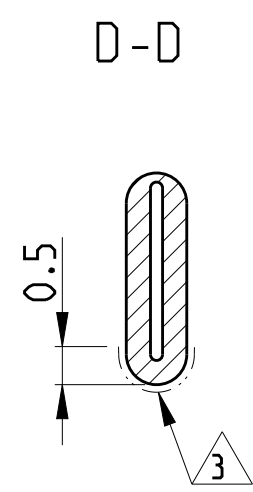


- 1 CONTACT AREA PRE SILVER MIN. 3µm
CANTILEVER SPRING PLAIN
Kontaktzone vorversilbert min. 3µm
Ueberfeder blank
- 2 CONTACT BODY NI-PLATING MIN. 0.5µm; CONTACT AREA PRE-GOLD MIN. 0.6µm
OVER NICKEL; CRIMP AREA PRE-TIN
CANTILEVER SPRING PLAIN
Kontaktkoerper vernickelt min. 0.5µm; Kontaktzone vorvergoldet min. 0.6µm ueber Nickel
Crimpzone vorverzinkt; Ueberfeder blank
- 3 IN THIS AREA CRACK SHAPING AT THE SURFACE PERMISSIBLE
In diesem Bereich Rissbildung in der Oberflaeche zulaessig
- 4 PRE-TIN MIN. 1µm; CANTILEVER SPRING PLAIN
vorverzinkt min. 1µm; Ueberfeder blank

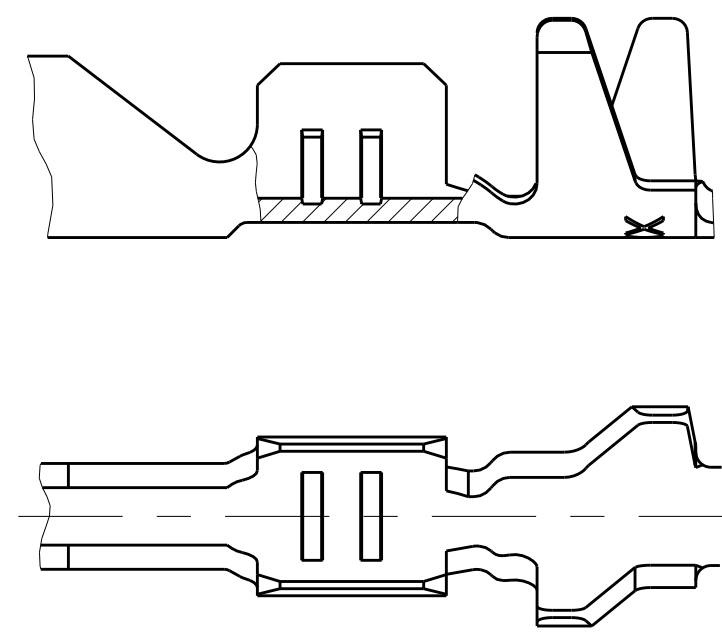
- AWG 12 TXL 828905-1 OR / oder 282536-1
AWG 12 GXL 638865-1
- ATTENTION! CONSTRUCTION OF THE CONTACT CAVITY IN THE AREA
OF THE SINGLE WIRE SEAL IS $\varnothing 6.4^{+0.1}_{-0.05}$
Achtung! Die Kammer ist im Bereich der Einzeldichtung
auf $\varnothing 6.4^{+0.1}_{-0.05}$ auszulegen
- PUNCHED WITH VOLATILIZING STAMPING-OIL
Gestanzl mit verfluechtigendem Stanzoel

FLR-/FLK-WIRE
FLR-/FLK-Leitung

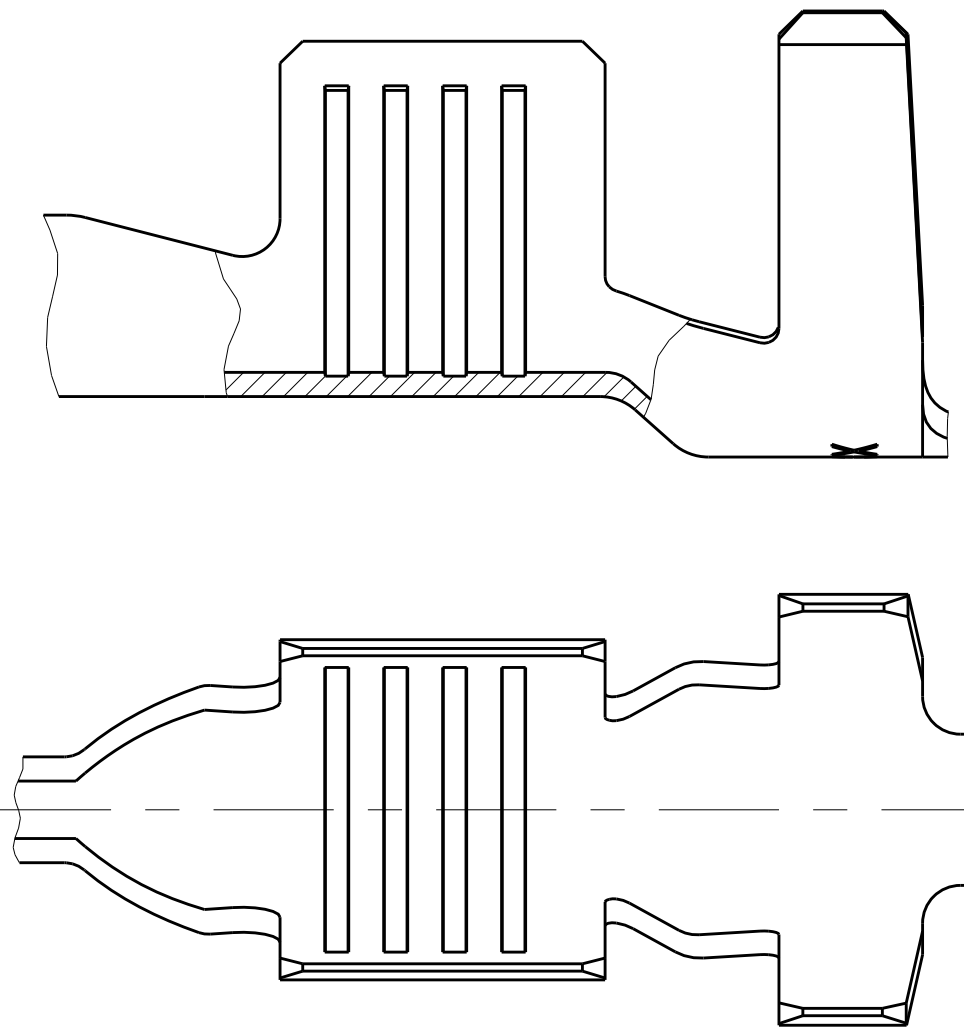
DESIGN 1
Ausfuehrung 1



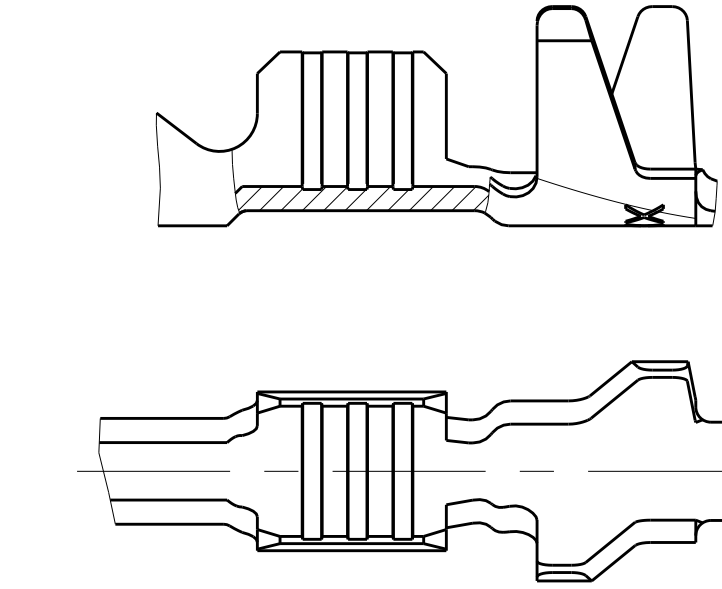
DESIGN 2
Ausfuehrung 2



DESIGN 3
Ausfuehrung 3

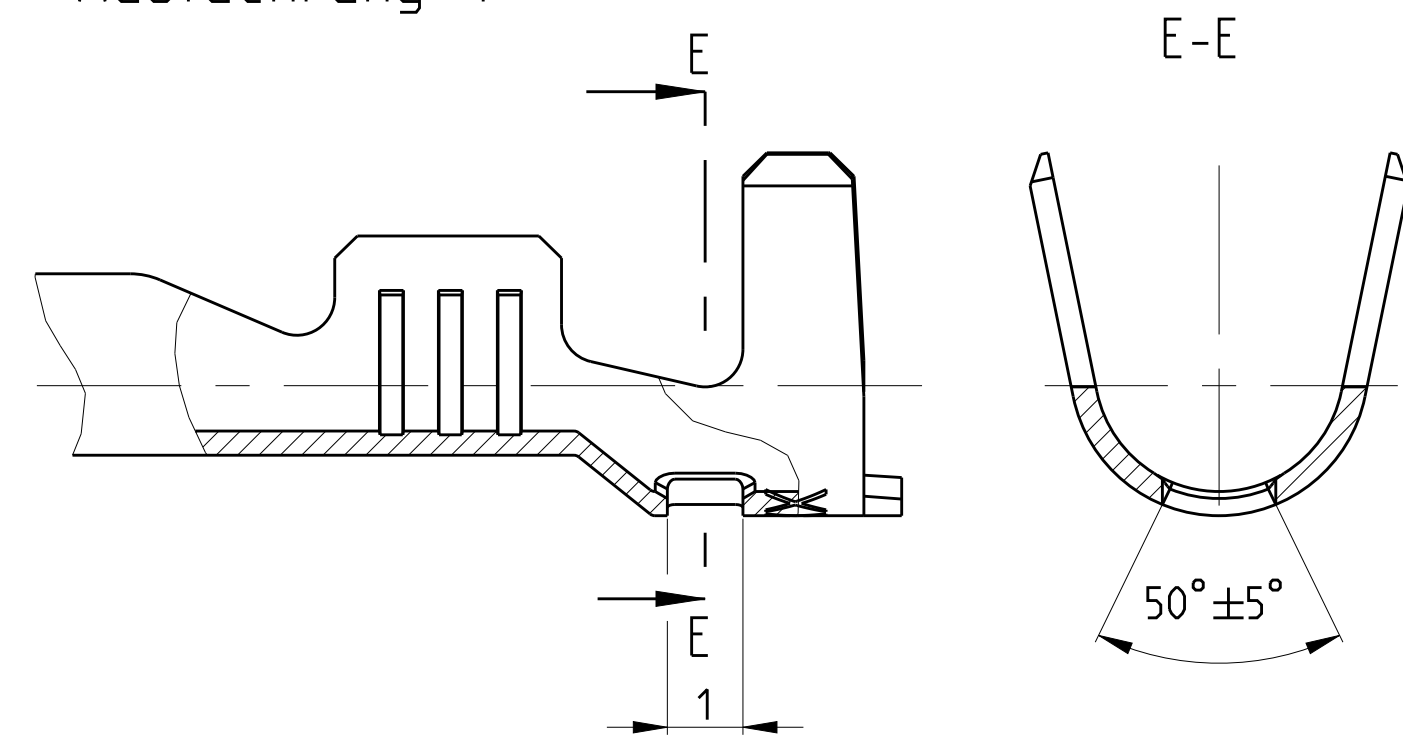


DESIGN 7
Ausfuehrung 7

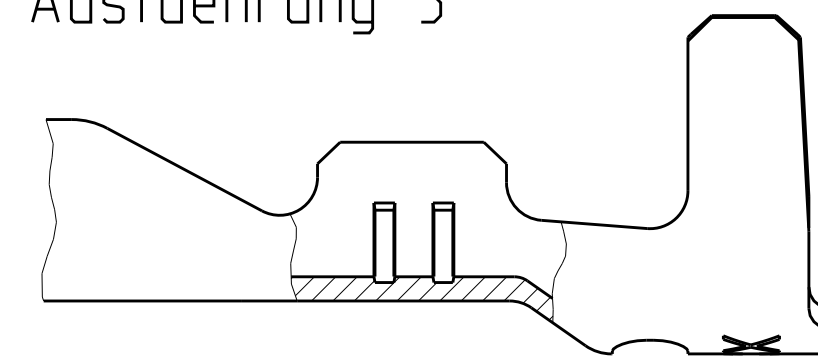


SINGLE WIRE SEAL
Einzeldichtungssystem

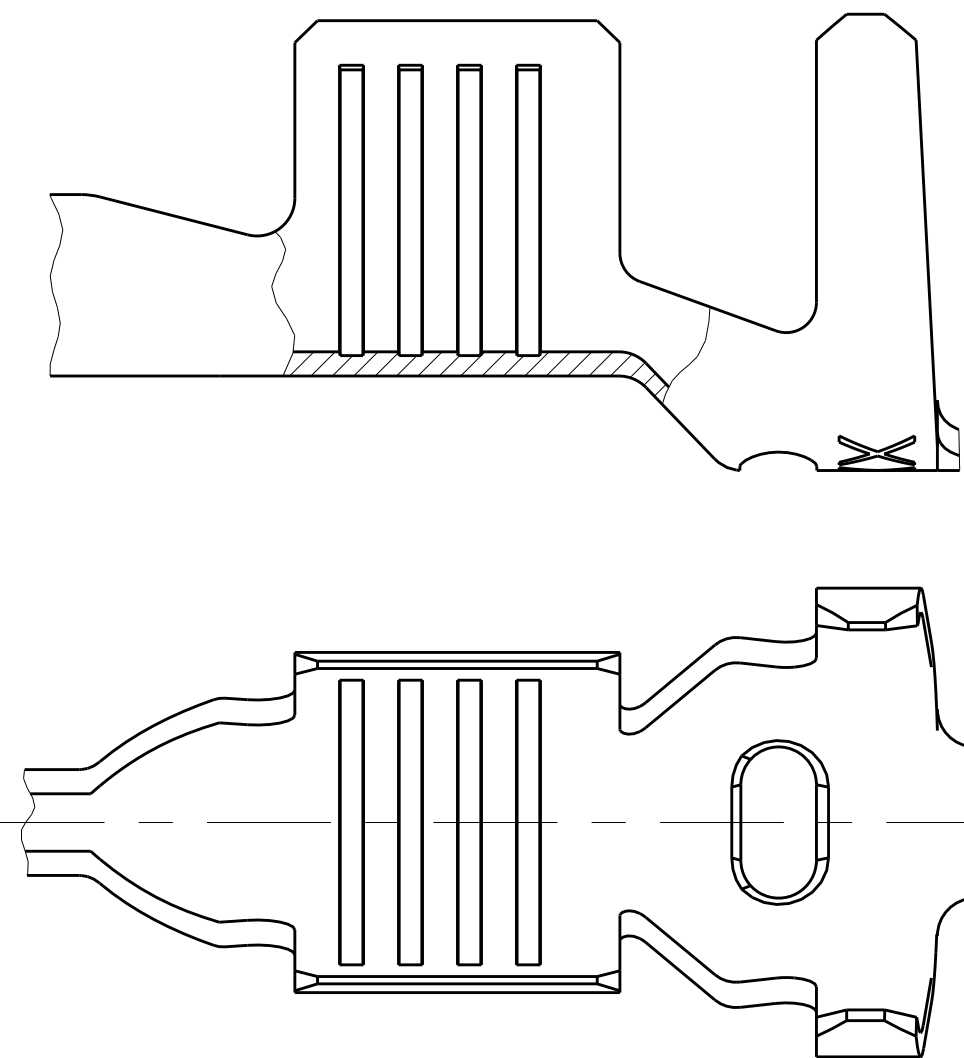
DESIGN 4
Ausfuehrung 4



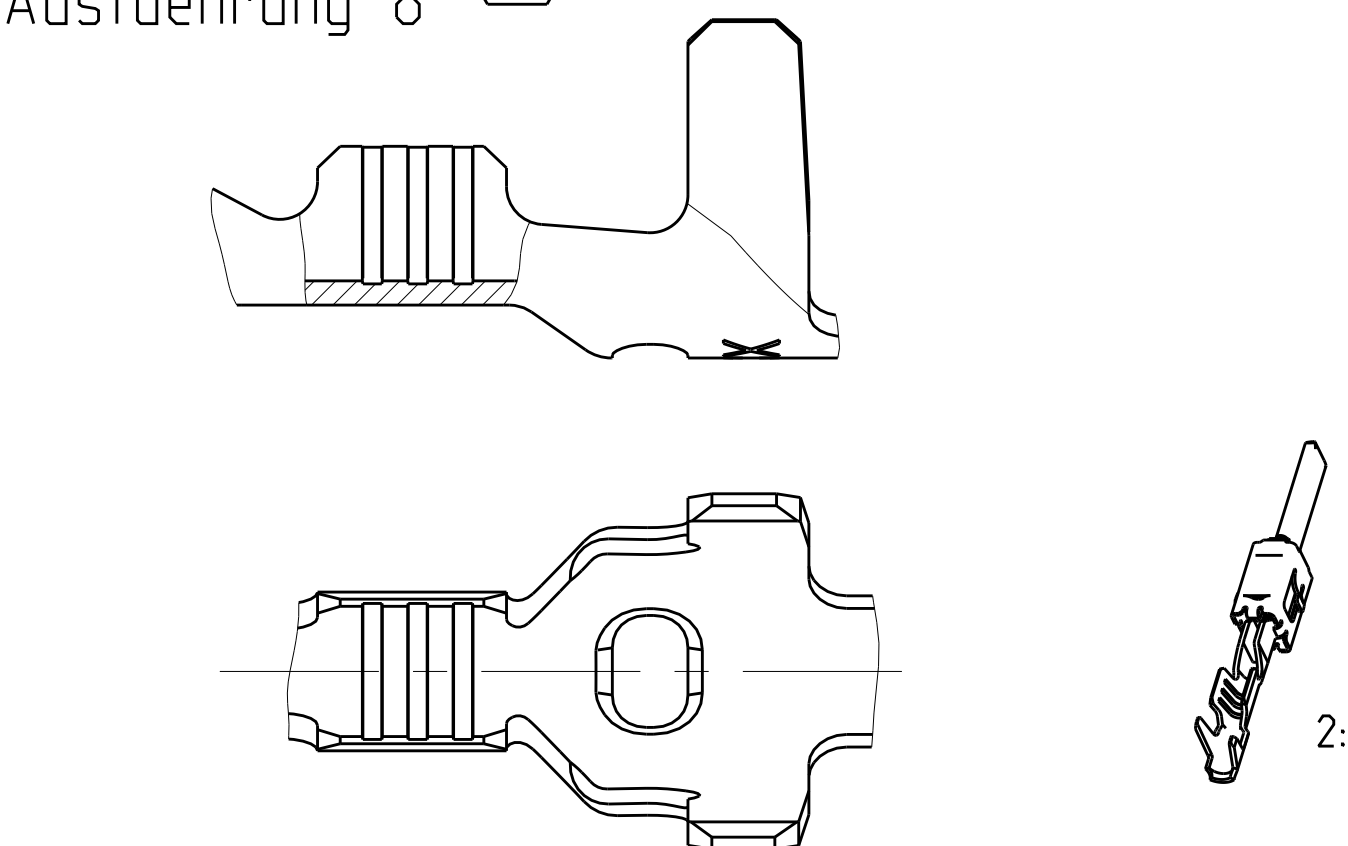
DESIGN 5
Ausfuehrung 5



DESIGN 6
Ausfuehrung 6



DESIGN 8
Ausfuehrung 8



SINGLE WIRE SEAL / Einzeldichtungssystem															SEE / siehe SECTION A-A Schnitt A-A	SEE / siehe SECTION B-B Schnitt B-B										
	1-1719504-2	A	4	CuSn4		12 AWG	max. 3.0	E = 4.0 G = 4.2 D _{Dr} = 2.0		H = 5.3 K = 5.0 D = 3.6	1852291-3	-	3.5	6.0	7.6	26.8		828922-1								
	1-1719504-1	A	4	CuSn4																						
	3-968947-1	A	6	CuSn0.20				>2.5 - 4.0 FLR	max. 3.7	E = 4.5 G = 4.7 D _{Dr} = 2.3		H = 6.2 K = 6.0 D = 4.3	MQC APPLICATOR 2-541537-2	539635-1 MATRIZE : 539727-2	4.3	6.9	8.5	28.5	828985 (Ø6.4)	828986-1						
	2-968947-2	A	6	CuFe																						
	2-968947-1	A	6	CuFe																						
	1-968947-2	A	6	CuSn4																						
	1-968947-1	A	6	CuSn4																						
	2-962916-3	E	4	CuFe		>1.0 - 2.5 FLR	max. 3.0	E = 3.6 G = 3.8 D _{Dr} = 1.7		H = 5.3 K = 5.0 D = 3.6	MQC APPLICATOR 2-878560-2	734440-1	3.5	6.0	7.6	26.8	828905 (Ø5.0)	828922-1								
	2-962916-2	E	4																							
	2-962916-1	E	4																							
	1-962916-3	E	4																							
	1-962916-2	E	4	CuSn4																						
	1-962916-1	E	4																							
	2-962915-3	E	4	CuFe		0.5 - 1.0 FLR	max. 2.1	E = 2.6 G = 2.9 D _{Dr} = 1.2		H = 5.0 K = 4.8 D = 3.3	MQC APPLICATOR 2-878559-2	734438-1	3.0	5.4	7.0	26.8	828904 (Ø5.0)									
	2-962915-2	E	4																							
	2-962915-1	E	4																							
	6-962915-6	E	4																							
	1-962915-3	E	4	CuSn4																						
	1-962915-2	E	4																							
	1-962915-1	E	4																							
5-965982-1	A	8	CuSn4		0.2 - 0.5 FLR	max. 2.1	E = 2.1 G = 2.1 D _{Dr} = 0.8		H = 4.7 K = 4.5 D = 3.2	MQC APPLICATOR 2-878558-2	539635-1 MATRIZE : 539737-2	2.5	4.9	6.5	26.8	828904 (Ø5.0)										
1-965982-3	A	5																								
1-965982-1	A	5																								
3-968946-1	A	3		CuSn0.20																						
UNSEALED / ungedichtet	2-968946-2	A	3	CuFe		>2.5 - 4.0 FLR	2.7 - 3.7	E = 4.5 G = 4.7 D _{Dr} = 2.3		H = 5.7 K = 5.9 D = 3.3	MQC APPLICATOR 2-541534-2	539635-1 MATRIZE : 539723-2	4.3	6.6	8.5	28.5										
	2-968946-1	A	3																							
	1-968946-2	A	3	CuSn4																						
	1-968946-1	A	3																							
	2-962843-3	C	1	CuFe		>1.0 - 2.5 FLK	2.4 - 3.7	E = 3.6 G = 3.8 D _{Dr} = 1.7		H = 5.5 K = 5.7 D = 3.2	MQC APPLICATOR 2-878552-2	734417-3	3.6	5.2	8.9	28.6										
	2-962843-2	C	1																							
	2-962843-1	C	1																							
	1-962843-3	C	1																							
	1-962843-2	C	1	CuSn4																						
	1-962843-1	C	1																							
	2-962842-3	E	1	CuFe		>1.0 - 2.5 FLR	2.1 - 2.9	E = 3.6 G = 3.8 D _{Dr} = 1.7		H = 4.3 K = 4.5 D = 2.6	MQC APPLICATOR 2-878551-2	734417-2	3.6	5.2	8.2	27.9										
	2-962842-2	F	1																							
	2-962842-1	E	1																							
	1-962842-3	E	1																							
	1-962842-2	E	1	CuSn4																						
	1-962842-1	E	1																							
	2-962841-3	F	1	CuFe		0.5 - 1.0 FLR	1.4 - 2.1	E = 2.6 G = 2.8 D _{Dr} = 1.1		H = 3.2 K = 3.4 D = 1.8	MQC APPLICATOR 2-878550-2	734417-1	3.0	4.6	7.0	26.7										
	2-962841-2	F	1																							
	2-962841-1	F	1																							
	1-962841-3	F	1																							
1-962841-2	F	1	CuSn4																							
1-962841-1	F	1																								
2-963860-3	B	2	CuFe		0.2 - 0.5 FLR	1.3 - 1.6	E = 2.1 G = 2.1 D _{Dr} = 0.8		H = 2.9 K = 2.9 D = 1.4	MQC APPLICATOR 2-878549-2	734538-1	2.5	3.7	5.8	25.5											
2-963860-2	B	2																								
2-963860-1	B	2																								
5-963860-2	A	7																								
5-963860-1	A	7	CuSn4																							
1-963860-3	B	2																								
1-963860-2	B	2																								
1-963860-1	B	2																								
TE	ORDER-NO.	REV	DESIGN	MATERIAL	SURFACE	DGB	INSULATION	WIRE CRIMP	INSUL. CRIMP	APPLICATION TOOL	HAND TOOL	A	B	C	D	TE	TE									
	STRIPFORM		Ausführung	Werkstoff	Oberfläche	mm ²	IsolationsØ	Drachcrimp	Isolationscrimp	Anschlagwerkzeug	Handzange					ORDER-NO. SINGLE WIRE SEAL Einzeldichtungssystem (CAVITY DIAMETER)	SEALING PLUG Blindstopfen									
	Bandware						mm	CRIMP DIMENSION mm Crimpabmessungen mm	EXTRACTION TOOL Ausdruckwerkzeug No. 968107-1																	