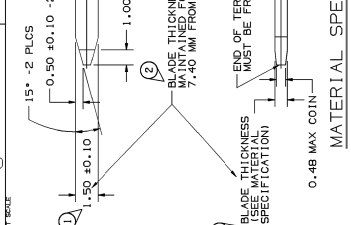
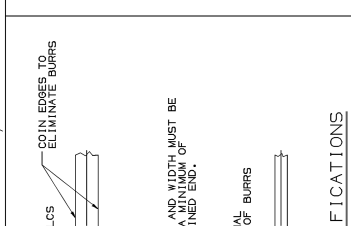
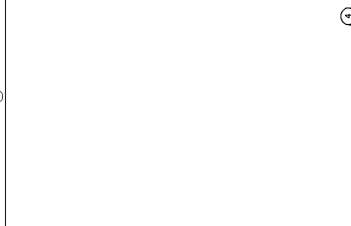
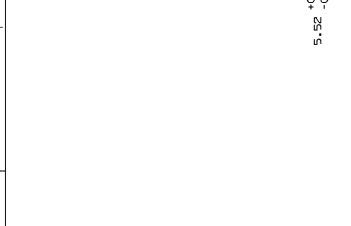
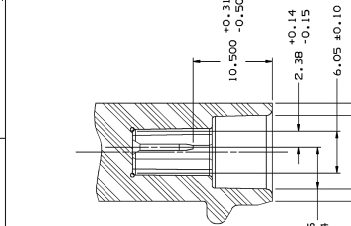


DATE	BY	REVISION	REASON	AUTH	CHK
		1	ALL PARTS - REVISED		
		2	NO REV UPDATE REQ'D		
		3	ISSUED TO PRODUCTION		
		4	ALL PARTS - REVISED		
		5	ISSUED TO PRODUCTION		
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NO.	DESCRIPTION	QTY	UNIT	DATE
1	TERMINAL	1	EA	
2	CONNECTOR	1	EA	
3	SEAL	1	EA	
4	CONNECTION	1	EA	

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1	TERMINAL	1	EA	
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3	SEAL	1	EA	
4	CONNECTION	1	EA	



COIN EDGES TO ELIMINATE BURRS

15° -2 PLCS

0.50 ±0.10 -2 PLCS

1.00

2

BLADE THICKNESS AND WIDTH MUST BE MAINTAINED FOR A MINIMUM OF 7.40 MM FROM COINED END.

3

END OF TERMINAL MUST BE FREE OF BURRS

BLADE THICKNESS (SPECIFICATION)

0.48 MAX COIN

MATERIAL SPECIFICATIONS

BASE METAL - CDA-210, EXTRA SPRING TEMPER

PLATING - 0.0050±0.0025 MM THICK TIN

MINIMUMS

ELECTRICAL CONDUCTIVITY - ±20% IACS AT 20°C. USE OF A MATERIAL WITH CONDUCTIVITY ±20% IACS MUST BE APPROVED BY PACKARD ELECTRIC MATERIALS ENGINEERING.

TENSILE STRENGTH - 407 MPa

PLATING - FOR LOW ENERGY (S5V) AND NON-PASSENGER COMPARTMENT SWITCH PRODS. 0.0050±0.0025 MM THICK ZINC AND 0.0050±0.0025 MM THICK COPPER UNDERPLATE OF COPPER 0.0050±0.0025 MM THICK IS REQUIRED.

BLADE THICKNESS - 0.625

TIN PLATE - 0.623±0.030

MATING BLADE INFORMATION

SCALE: B1

DRAFT IN EITHER DIRECTION PERMISSIBLE ON THESE SURFACES

NOTES:

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED, DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR ALL DIMENSIONS, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- NO DRAFT PERMISSIBLE ON PART

SECTION A-A

NO DRAFT ON THESE SURFACES TIP ±4 PLCS

SEALING SURFACE MUST BE FREE OF DEFECTS & PARTING LINES

SECTION B-B

SECTION A-A

NO DRAFT ON THESE SURFACES TIP ±4 PLCS

SEALING SURFACE MUST BE FREE OF DEFECTS & PARTING LINES

SECTION B-B

SECTION A-A

NO DRAFT ON THESE SURFACES TIP ±4 PLCS

SEALING SURFACE MUST BE FREE OF DEFECTS & PARTING LINES

SECTION B-B

SECTION A-A

NO DRAFT ON THESE SURFACES TIP ±4 PLCS

SEALING SURFACE MUST BE FREE OF DEFECTS & PARTING LINES

SECTION B-B

NO DRAFT ON THESE SURFACES TIP ±4 PLCS

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