

PASSMASS	ABMASS

CONTACT / Kontakt:

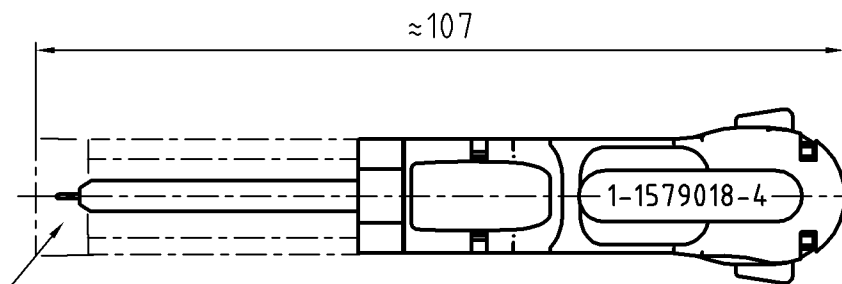
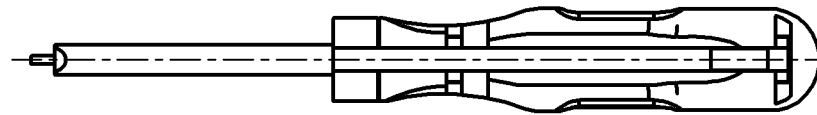
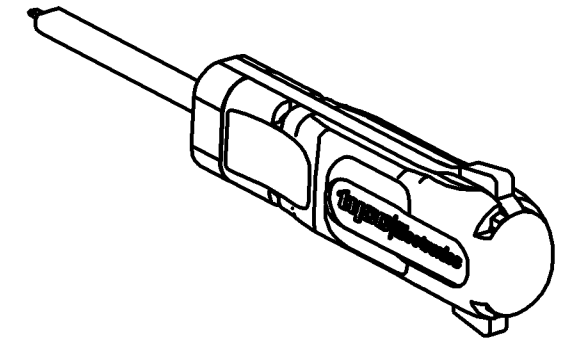
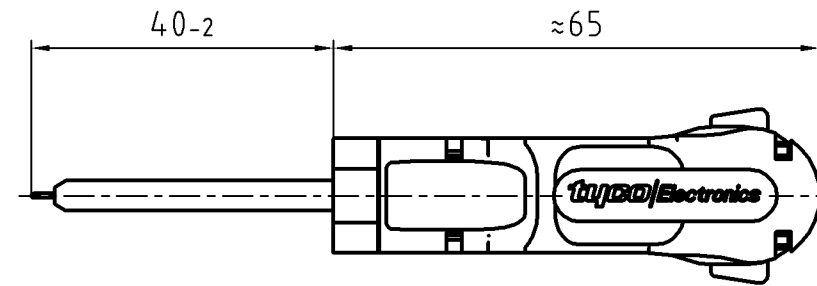
PN 1534116 MQS Cleanbody

HOUSING / Gehäuse:

PN 1534904

APPL.-SPEC. / Verarbeitungsspez.

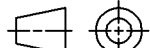
114-18521-002



COVER SLIDE / Schutzschieber

FREIMASSTOLERANZEN NACH DIN 7168 (WERTE IN mm)								
1) ABWEICHEND VON DIN 7168 2) LÄNGE DES KÜRZEREN SCHENKELS								
NENNMASS-	OBER	0	5	3	6	30	120	400
BEREICH 1)	BIS	3	3	30	120	400	1000	
ABMASSE	LÄNGEN-	FEIN	+0.05 / -0.05	+0.1 / -0.1	+0.15 / -0.15	+0.2 / -0.2	+0.3 / -0.3	+0.8 / -0.8
	MASS	MITTEL	+0.1 / -0.1	+0.2 / -0.2	+0.3 / -0.3	+0.5 / -0.5	+0.8 / -0.8	
	RADIEN U. FASEN		+0.2 / -0.2	+0.5 / -0.5	+1 / -1	+2 / -2	+4 / -4	
WINKELABMASSE 1)	2)	±1°	±1°	±30'	±20'	±10'	±5'	
GENERAL TOLERANCES ACC. TO DIN 7168 (VALUES IN mm)								
1) DEVIATING FROM DIN 7168 2) LENGTH OF SHORT ANGLE SIDE								
TEIL IN BEREICH X... MIT PN; STRICH-NR. (- I VIE GEZ.), REVISION-STAND UND LIEFERANTENSYMBOL GEGENZEICHNET								
PART TO BE MARKED WITH PN; DASH NO. (- I AS SHOWN), REV. STATUS AND VENDORS MARK IN AREA X...								
OBERFLÄCHENVergleichstabelle								BOHRG. ÖHNE ANGABE
DIN3141 R3								
Ra in µm	roh	6.3	1.6	0.4	0.1		12.5	
DIN ISO 1302								
ALLE UNBEMASSETE KANTEN 0.2x45° ENTGRATET								HOLE NOT SPEC.
REMOVE BURRS, BREAK SHARP EDGES 0.2x45°								

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	-	-	-	-	-
	-	-	-	-	-
	-	-	-	-	-
P	LTR	REVISION RECORD	DATE	DWN	APVD

FINISH		DWN	07.02.2008	MATERIAL	1.2242	HEAT TREAT	
DIMENSIONS: mm 		CHK		07.02.2008	59CrV4		
		G. Stegmayer		 Tyco Electronics AMP GmbH 64625 Bensheim (Germany)			
APVD		07.02.2008					
ANGLES1 - SURFACE TEXTURE		G. Stegmayer					
		NAME		EXTRACTION TOOL			
		Entriegelungswerkzeug					
		SCALE	SIZE	DRAWING NO	SHEET	REV	
		1:1	A3	C-1-1579018-4	1 OF 1	A	