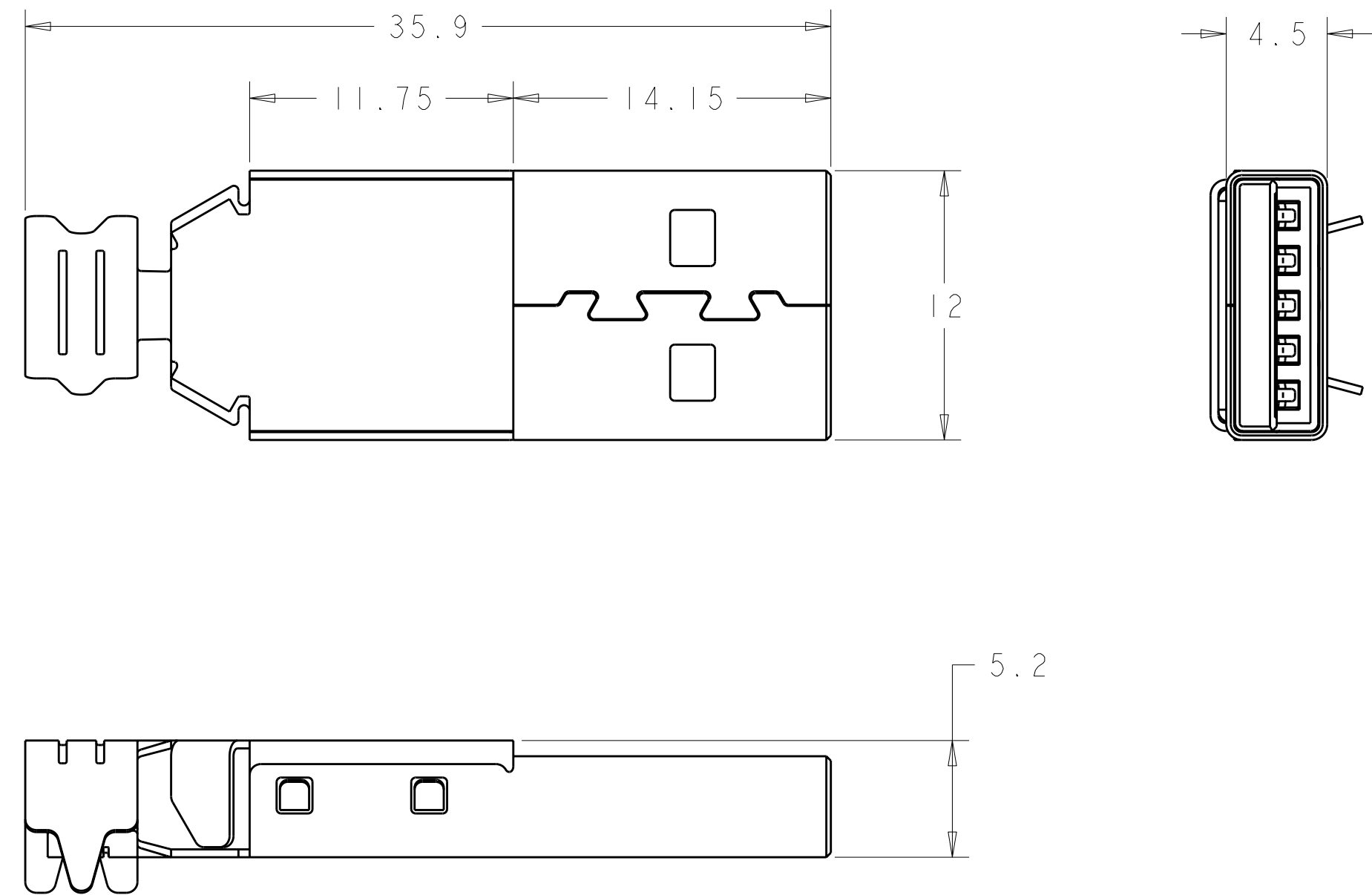




1. MATERIAL:
SHELL : CARBON STEEL
CONTACTS: COPPER ALLOY
HOUSING: THERMOPLASTIC, BLUE

2. PLATING:
CONTACT: 0.76um MIN GOLD OR GOLD FLASHED OVER 0.76um MIN Pd-Ni
ON MATING AREA, 2.54um MIN MATTE TIN ON SOLDER TAILS,
1.27um MIN NICKEL UNDER PLATING
SHELL: NICKEL PLATING OVER COPPER PLATING

3. RECOMMENDED CABLE ASSEMBLY PROCESS:
WIRE SOLDERING----->ENVELOPING GLUE AROUND SOLDER POINT
----->OVERMOLDING INNER PLASTIC----->OVER MOLDING OUTER PLASTIC

CABLE ASSEMBLY SOLDER POINT

0.6 MAX

CONTACT

CABLE ASSEMBLY SOLDER REQUIREMENT TO AVOID SHORT ISSUE

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN ALAN LIU 18AUG2009	 Tyco Electronics Shanghai P.R.China 200233						
		CHK MARTIN LI 18AUG2009							
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	NAME						
mm		APVD STEVEN YAO 18AUG2009	-						
	0 PLC	±0.25	USB 3.0 TYPE A STD PLUG						
	1 PLC	±0.25	-						
	2 PLC	±0.25							
	3 PLC	±0.25							
	4 PLC	±							
MATERIAL	ANGLES FINISH	±	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO			
-	-	-	A2	00779	G-1932266	-			
CUSTOMER DRAWING					SCALE	4:1	SHEET	OF	REV
									A